

# MIRZA FAIZAAN [PHD]\*

MATERIALS RESEARCHER; POLYMER ADDITIVE MANUFACTURING

#### mirzafaizaan.org

### SUMMARY

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Dedicated materials researcher specialising in material extrusion additive manufacturing (MEX-AM) with over 5 years of experience, strongly emphasising weathering effects and establishing structure-property relationships through mechanical and material characterisation. I am passionate about meta-materials and lattice structures, particularly for lightweight structural applications. Proficient in CAD and static structural analysis, I am also familiar with ASTM standards for the mechanical characterisation of plastics. My hands-on experience includes working with single and twin-screw extruders, internal mixers, universal testing machines (UTM), and advanced techniques like optical microscopy, micro-CT, XRD, FTIR, and DSC. I also possess skills in analysing SEM micrographs, image processing using ImageJ and GIMP, and programming in MATLAB for data visualisation and analysis. In my spare time, I enjoy 3D printing as a hobby.

# **RESEARCH EXPERIENCE**

#### CARBON NEXUS, DEAKIN UNIVERSITY, WAURN PONDS, VIC. AU

Casual Research Assistant.

- Worked as a research assistant as part of a three-member team on the wet spinning line to produce and manage pre-cursor fibres (white fibre) under a project for SABIC, Saudi.
- Prepared the dope mixture (PAN + DMSO), the spinneret and two filter assemblies to ensure a smooth operation on the wet spinning day.
- Carried out single-fibre testing (FAVIMAT) and density measurements of the in-house manufactured white and carbon fibre across different stages of its process. Also prepared cross-section samples for microscopy.

# MANIPAL INSTITUTE OF TECHNOLOGY, MAHE, MANIPAL, KA. IN.

#### INSTITUTE FOR FRONTIER MATERIALS, DEAKIN UNIVERSITY, VIC. AU.

#### **Doctoral Candidate**

- Conducted optimisation studies and established structure-property relationships for tensile performance and void characteristics as a function of nozzle diameter and layer thickness for additively manufactured (AM) parts [FDM].
  - Developed a MATLAB program to clean and analyse raw tensile data to output tensile strength, tensile modulus and plots for each sample type.
- Carried out a time-dependent accelerated weathering study on AM PLA to establish the tensile strength and material degradation through FTIR, XRD and DSC analysis over prolonged exposure times.

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OCT 2023 – APR 2024

JAN 2020 - MAR 2025

DITIVE MANUFACTUR

- Developed a MATLAB program to smooth and baseline correct FTIR, XRD and DSC raw data. Additionally, developed a program to identify and assign FTIR peaks and functional groups to output in a simple Excel sheet.
- Designed a repeating functional cellular infill structure as an alternative to conventional 100% solid additively manufactured parts for better specific compressive performance. Explored the use of short fibre reinforcements in material extrusion AM.
  - Carried out static structural simulations on different compression sample types.
  - o Gained first-hand experience in polymer extrusion with single and twin-screw extruder setups.

# EXPERIENCE

#### FREELANCE [3D PRINTING SERVICE], MANIPAL, KA. IN.

• Independently operated a profitable freelance 3D printing service fulfilling client orders, handling material sourcing, quotations and quality control to meet diverse client needs, demonstrating strong organisational and time-management skills.

### AUTOMOTIVE AXLES LTD, MYSORE, KA. IN.

#### Project Intern.

- Managed assembly and set-up of the new Robotic arm 'Ring and Cover Welding' station.
- Carried out ECRS on Ring and Cover welding machines to reduce process time.
- Suggested improvements to reduce the processing time from 227 seconds to under 200 seconds: Weld time from 154 seconds to 142 seconds and travel time from 23 seconds to 12 seconds by adopting twin wire-arc torch and pneumatic motors over servo motors, respectively.

# TVS MOTOR COMPANY LTD, MYSORE KA. IN.

#### Project Intern.

- Identified two primary root causes for crankshaft bearing noise and established SOPs for bearing handling.
- Designed a Do's and Don'ts chart to educate operators on bearing mishandling
- Successfully reduced crankshaft bearing-related engine rework and rejections on the assembly line to zero for two consecutive weeks before I departed from the establishment.
- Carried out a Value Stream Mapping (VSM) to eliminate buffer time for entirely manufactured vehicle holding locations throughout the plant and improve the value-added ratio of products.

# MANIPAL INSTITUTE OF TECHNOLOGY, MAHE, MANIPAL, KA. IN

#### Teaching Assistant.

- Assistant staff member in Automotive Engineering Labs
- Explained lab experiments to engineering students.

# NOV 2018 – JUL 2019

NOV 2024 - CURRENT

# MAY 2018 – OCT 2018

OCT 2017 – APR 2018

# **EDUCATION**

MANIPAL INSTITUTE OF TECHNOLOGY, MAHE, MANIPAL. KA. IN.	JAN 2020 - *APR 2025
INSTITUTE FOR FRONTIER MATERIALS, DEAKIN UNIVERSITY, VIC. AU.	
Doctor of Philosophy [*Due for Examination].	
<u><b>Title:</b></u> Structure-property and weathering studies of additively manufactured lightweight cellular structures	
MANIPAL INSTITUTE OF TECHNOLOGY, MAHE, MANIPAL. KA. IN.	2017 - 2019
Master of Technology in Automobile Engineering.	
DAYANANDA SAGAR COLLEGE OF ENGINEERING, BANGALORE, KA. IN.	2013 - 2017
Bachelor of Engineering in Automobile Engineering.	

# PUBLICATIONS, PATENTS AND AWARDS

#### PUBLICATIONS

- 1. <u>Due for Submission</u>: Mirza, F., Baloor Shenoy, S., Nunna, S. et al. Time-dependent structure-property relationship of artificially weathered material extruded PLA.
- Mirza, F., Baloor Shenoy, S., Nunna, S. et al. A study on the overall variance and void architecture on MEX-PLA tensile properties through printing parameter optimisation. Scientific Reports (2024). <u>https://doi.org/10.1038/s41598-025-87348-2</u>
- 3. <u>Accepted:</u> Faizaan, M., Shenoy, S., & Kini, C. R. et al. Impact of Lattice Geometry on Compressive Strength: A Finite Element Analysis.
- Faizaan, M., Shenoy, S., & Kini, C. R. (2024). Tensile and Flexural Performance of Hybrid FDM and Compression Moulded PLA/Basalt Biocomposite. In Materials Science Forum (Vol. 1120, pp. 77–84). Trans Tech Publications, Ltd. https://doi.org/10.4028/p-duyo7m
- Mirza, F., Baloor Shenoy, S., Nunna, S. et al. Effect of material extrusion process parameters on tensile performance of pristine and discontinuous fibre reinforced PLA composites: A review. Prog Addit Manuf (2024). <u>https://doi.org/10.1007/s40964-024-00825-4</u>

#### CONFERENCES

- 1. Poster presented at the IFM Research Conference, Geelong, VIC, AU, titled 'To what extent do FDM printing parameters really affect PLA tensile performance?'. November 2023.
- 2. Paper Presented in 3<sup>rd</sup> International Conference on Advances in Material Sciences 2023 (ICAMS2023); May 2023.

#### PATENTS

1. Design Patent: "Tensile sample mount for accelerated weathering chamber" bearing design number: 383798-001

#### AWARDS

1. Won **Best Paper Award** for paper presented at The International Conference on Computational Methods on Engineering & Health Sciences (ICCCMEH2024), organised by Manipal Institute of Technology, Manipal, Udupi, KA. IN. December 2024.

# SKILLS AND SOFTWARE

**3D Printing/Rapid Prototyping:** FDM printer diagnosis and repair. SLA. • **Polymer Extrusion:** 3Devo single screw extruder and Wayne twin-screw extruder. **Microscopy:** SEM, Optical Microscopy, Micro-CT **Mechanical Characterisation:** UTM (ASTM - Tensile, Flexural, Compression), FAVIMAT+ Single fibre tensile testing **Material Characterisation:** Density column, XRD, FTIR, DSC. CAD & CAE: SolidWorks, CATIA, Ansys - Static Structural **Programming:** MATLAB (Data visualisation and analysis) **Statistics:** Minitab, OriginLAB. **Image Processing:** ImageJ, GIMP **Proficient in MS Office:** Excel Word and PowerPoint IELTS (Academic): 8.0 (2020); GRE: 305 (2019)

# **CERTIFICATES**

- Safety Induction and Training, Deakin University, 2023
- Additive Technologies in Metallurgy and Mechanical Engineering, Coursera, 2021.
- MATLAB Fundamentals & Introduction to statistical methods with MATLAB, Mathworks. 2021
- Technological Leadership for Inclusive Digital Society, Sikkim Manipal Institute of Technology 2021
- Scientific Writing and Publishing, Nature Masterclass, 2021
- Research Integrity Training, Deakin University, 2021.
- 3D printing & Applications in Engineering, Indian Space Industries Exhibitors 2020
- Workshop on 'Writing scientific and technical research paper', Manipal Institute of Technology 2019

# REFERENCES

#### Dr Satish Shenoy B.

Professor Manipal Institute of Technology, MAHE. Manipal, KA. IN. 576104 +91 98442 32761 satish.shenoy@manipal.edu Dr Claudia Creighton

A/Prof Carbon Nexus, IFM Deakin University. Waurn Ponds, VIC. AU. 3216 +61 4 2365 2791 claudia.creighton@deakin.edu.au

DECLARATION

#### Dr Srinivas Nunna

Lecturer School of Engineering RMIT University Melbourne, VIC. AU. 3000 +61 4 22877 718 srinivas.nunna@rmit.edu.au

I hereby declare that the particulars, as mentioned above, are true and to the best of my knowledge.

Place: Manipal, KA. IN.